

We are confident that our equipment will meet your expectations, delivering a reliable and efficient product that will make your packaging process more streamlined and effective. Trust in our experience, knowledge and British manufacturing to provide you with the best machines possible.

Our sealers are engineered to provide the highest level of quality and consistency in sealing, ensuring that your medical products remain safe and secure. Our team of experts works closely with you to understand your unique needs and requirements, allowing us to create customised solutions tailored to your specific applications.

Our team of experts is dedicated to providing exceptional service and support, including installation, training, validation and calibration. We also provide repair services with our experienced technicians, ensuring that your equipment is always running smoothly and efficiently.



### Specifications

RDM

Models: HSX-400/650/800 SingleMed—Upper jaw temperature con 400 DualMed—Upper and Lower jaw temperature controlled. Seal Width: 400/650/800 mm max.

Controller: 5.7" Touch Screen TFT LCD 320 x 240 colour display. IP rated. Stores up to 10 sealing recipes. Password protection. Optio place sensors. Auto, touch screen or optional footswitch operatio Temperature control: Range: Ambient to 300°C, Accuracy: +/- 0.59 Operating Accuracy: +/-2°C. User definable alarm for over/under se Pressure: Range: 0 to 100psi (6.8bar, 689Kpa), via electronic pneu ulator. Accuracy +/-1%. User definable alarm for over/under set lev clean and dry compressed airline or bottled air/nitrogen at 75 to 1 Dwell Time: : Range: 0.1 to 99.9 sec. Resolution 0.01 sec.

Auto Cycle + Delay Time: Delay Time Range: 0.1 to 99.9 sec. Auto Cy incorporates 'Pack-in-place' sensors for automatic cycling of seali in manual production environments and assists with correct alignment of sample.

Jaw Guidance System: Advanced jaw guidance system guarantees closure, resulting in consistently high quality seals.

**Pre-Heat Cycle:** User definable variable time interval, electronic processor controlled.

Counter Cycle: Electronic counter for seals completed.

**Sealing Jaws:** Standard flat jaws 10mm x 400mm, constructed in aluminium with precision ground face. Lower sealing jaw with precisione rubber face.

**Environment:** 5-50°C ambient operating temperature, RH 75% max (non-condensing).

Power: 240V AC 50/60 Hz (110V AC voltage available on request).



## HSX-SERIES

Touch screen precision medical heat sealers for production of repeatable high quality heat seals in medical packaging, Validation to ISO 11607. Produces seals 5 to 25mm wide and up to 800mm long.

	<b>Options</b> Sealing jaw dimension/profile as required (inc. Matched crimp 120° x 1.8mm pitch). Teflon Coated Tape or Teflon Coated Jaws. Vacuum and/or gas flushing of packs. Guillotine cutter. Integral or separate control console. Validation documentation / service.
ntrolled. HSX- 256	Choose heat sealing bar configuration, either single (upper) or dual (upper and lower, meets ASTM F2029). Sealing bar can be specified to suit vari- ous surface areas or surface finishes.
ical pack in	Accurate and repeatable seals due to
on. 5%,	precision ground sealing faces and advanced jaw guidance system.
set level.	Versatile applications for flexible
umatic E/P reg-	materials, porous and non-porous films, foils and blister packs.
evel. Supply via 115psi.	Low Maintenance - 12 months
11000	between calibrations.
ycle ling bars used	5.7" touch screen controller for precise control of temperature, pressure and dwell time.
es even	Memory recipe function for quick and accurate recall of settings. Precise pressure calibration of standard surface area jaw face.
ecision ground ax	Jaws constructed in aluminium and silicone with precision ground faces. Range of jaw face surfaces including Matched Crimp and Teflon Coating. Auto cycle feature for greater user con- venience and cycle counter.

#### www.rdmtest.com

Models: HS-400/650/800 SingleMed–Upper jaw temperature controlled. HS-400/650/800 DualMed–Upper and Lower jaw temperature controlled.

Seal Width: 400/650/800mm max.

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Controller: Individual panel mounted controllers for temperature, pressure and dwell times. Optional footswitch operation.

Temperature control: Range: Ambient to 300°C,

Accuracy: +/- 0.5%, Operating Accuracy: +/-2°C. User definable alarm for over/under set level.

Pressure: Range: 0 to 100psi (6.8bar, 689Kpa), via

**L** digital pressure gauge, pressure control via

precision regulator. Accuracy +/-5%. User definable

alarm for over/under set level. Supply via clean and dry compressed air line or bottled air/nitrogen at 75 to 115psi

Dwell Time: : Range: 0.1 to 99.9 sec., Resolution 0.1 sec. Accuracy +/-5%.

Delay Time: Delay Time Range: 0.1 to 99.9 sec. Jaw Guidance System: Jaw alignment for even closure, resulting in consistently high quality seals. Sealing Jaws: Standard flat jaws 10mm x 400/650/800 mm, constructed in aluminium with precision ground face. Lower sealing jaw with precision ground silicone rubber face.

Environment: 5-50°C ambient operating temperature, RH 75% max (non-condensing) Power: 240V AC 50/60 Hz (110V AC voltage available on request).

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## HS-SERIES

Precision medical heat sealer for production of repeatable high quality heat seals in medical packaging, validation to ISO 11607. Produces seals 10mm wide and up to 800mm long.



#### Benerits

- Choose heat sealing bar configuration, either single (Upper) or dual (upper and lower, meets ASTM F2029). Sealing bar can be specified to suit various surface areas or surface finishes.
- Accurate and repeatable seals due to precision ground sealing faces and advanced jaw guidance system.
- Versatile applications for flexible materials, porous and non-porous films, foils and blister packs.
- Low Maintenance 12 months between calibrations.

#### Options

Sealing jaw dimension / profile as required (inc. Matched crimp 120° x 1.8mm pitch). Teflon Coated Tape or Teflon Coated Jaws. Auto Cycle runs machine continuously, with delay time between cycles. Guillotine cutter.

Validation documentation / service.

Individual panel mounted controllers for temperature, pressure and dwell/delay times. Precise pressure calibration of standard surface area jaw face. Jaws constructed in aluminium and silicone with precision ground faces. Range of jaw face surfaces including Matched Crimp and Teflon Coating. Alarm package to monitor and inhibit operation when temperature or pressure out of specification. Lockable Perspex front cover to protect machine settings. Optional auto-cycle and delay timer.

www.rdmtest.com

Highly customisable technology to suit the application with heat sealing jaw configuration. Validate to ISO 11607, or internal standards. High quality repeatable seals, not influenced by operator. Versatile applications for pots, containers, blister packs and trays. Custom designs as required. Low Maintenance - 12 months between calibrations. Precise control of temperature, pressure and dwell time. Precise pressure calibration of standard surface area jaw face. Jaws constructed in aluminium with precision ground faces. Range of jaw face surfaces including Flat Metal and Teflon Coating.

#### Specifications

Dimensions: 150mm.

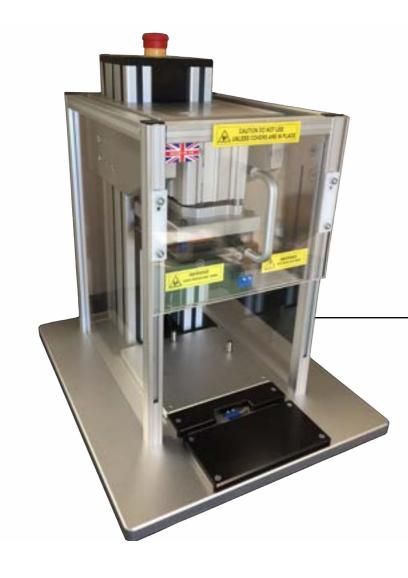
Temperature control: Range: Ambient to 300°C, Accuracy: +/- 0.5%, Operating Accuracy: +/-2°C. Single (Upper) sealing jaw temperature control.

Pressure: Range: 0 to 100psi (6.8bar, 689Kpa), via precision regulator and digital display. Accuracy +/-5%, Repeatability +/- 0.02psi. Supply via clean and dry compressed airline or bottled air/nitrogen at 90 to 100psi. Dwell Time: : Range: 0.1 to 99.9 sec. Resolution 0.01 sec.

Auto Cycle + Delay Time: Delay Time Range: 0.1 to 99.9 sec for automatic cycling of sealing bars used in manual production environments. Assists with correct alignment of sample. Electronic processor controlled. Environment: 5-50°C ambient operating temperature, RH 75% max (non-condensing). Power: 240V AC 50/60 Hz (110V AC voltage available on request).

#### Models

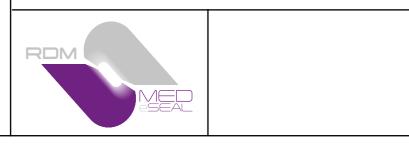
tal temperature, dial pressure gauge and analogue dwell timer (as per HSM-4). HSP-1-P: Profile sealing head up to 150 x 150mm (Interchangeable) with customised pot holder (interchangeable). Heat Sealer control module with digital temperature, dial pressure gauge and analogue dwell timer (as per HSM-4).



Pot heat sealers for lab scale / prototype production of repeatable high quality heat seals in pot, Tray and Blister lidding film applications. Customisable to produce seals typically up to 150mm

HSP-1

- The HSP-1 and HSP-1-P Pot Heat Sealers are a
- customisable technology to deliver high quality heat seals for pot/lidding film packaging.
- A custom made pot holder and sealing platen ar specified for individual sealed packs, or multiple seals across a pack.
- Pot loading is done manually, and the lidding film is either drawn off a small roll or placed manually.
- Panel controls give flexible setting of sealing parameters (temperature, pressure, dwell time).
- The robust frame, easy to use controls and interlocked sliding guards ensure safe and repeatable operation time after time.



- HSP-1: Flat sealing head 150 x 150mm (fixed) with customised pot holder (interchangeable). Heat Sealer control module with digi-



Highly customisable technology to suit the application with heat sealing jaw configuration.

Validate to ISO11607, or internal standards.

High quality repeatable seals, not influenced by operator.

Versatile applications for pots, containers, blister packs and travs.

Custom designs as required.

Low Maintenance - 12 months between calibrations.

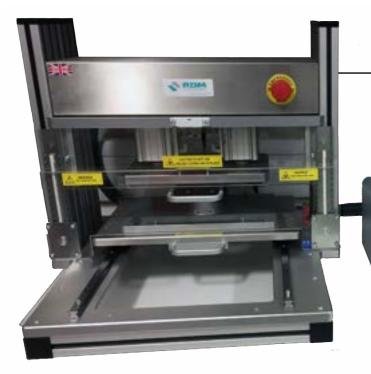
Precise control of temperature, pressure and dwell time. Precise pressure calibration of standard surface area jaw face.

Jaws constructed in aluminium with precision ground faces.

Range of jaw face surfaces including Flat Metal and Teflon Coating.

#### Models

HSP-2: Flat or Profile sealing head up to 200 x 300mm (interchangeable with heaters and sensors) with sliding carriage carrying a customised tray / pot holder (interchangeable). Heat Sealer control module with digital temperature, digital pressure and digital dwell timer (as per HSE-3).



HSP-2

Pot heat sealers for production of high quality heat seals for lidding films on pots, containers, pods and blister packs.

The HSP-1 and HSP-1-P Pot Heat Sealers are a customisable technology to deliver high quality heat seals for pot/lidding film packaging. A custom made pot holder and sealing platen are specified for individual sealed packs, or multiple seals across a pack.

Pot loading is done manually, and the lidding film is either drawn off a small roll or placed manually. Panel controls give flexible setting of sealing parameters (temperature, pressure, dwell time) and alerts users to out of tolerance settings, or errors in the sealing sequence. The robust frame, with 'pack-in-place' sensors, easy to use controls and interlocked sliding guards ensure safe and repeatable operation time after time.

Seal Width: 200 x 300 mm (Option for other sizes). Temperature control: Range: Ambient to 300°C, Accuracy: +/- 0.5%, Operating Accuracy: +/-2°C. Single (Upper) sealing jaw temperature control. Pressure: Range: 0 to 100psi (6.8bar, 689Kpa), via precision regulator + digital display. Accuracy +/-5%, Repeatability +/- 0.02psi. Supply via clean and dry compressed airline or bottled air/nitrogen at 90 to 100psi. Dwell Time: : Range: 0.1 to 99.9 sec. Resolution 0.01 sec. Auto Cycle + Delay Time: Delay Time Range: 0.1 to 99.9 sec for automatic cycling of sealing bars used in manual production environments. Assists with correct **1** alignment of sample. Electronic processor controlled. Environment: 5-50°C ambient operating temperature, RH 75% max (non-condensing). Power: 240V AC 50/60 Hz (110V AC voltage available on request).



## GF-392 Gelbo Flex Tester

Precision engineered for long life and low maintanence, the gf-392 gelbo flex tester enables the standard practice for conditioning flexible barrier materials for flex durability to ASTM F392.



The GF-392 Gelbo Flex Tester is a microprocessor controlled system, with a user controllable pre-set method programmed for ASTM F392. This makes the GF-392 both versatile and very easy to use, with only minimal user training needing.

Test practices are useful for determining the resistance of flexible packaging materials to flex formed pin hole failures, failures in integrity of one or more plies of a multi-ply structure, and breakdown of barrier properties such as gas or moisture transmission rates.

ASTM F392 specifies a variety of conditioning levels, and the GF-392 can be programmed to comply with each method. The sample (200mm x 280mm) is attached to the instrument mandrels with two clamps. The instrument then provides a twisting action combined with a horizontal oscillation and the number of cycles are counted.



#### Benerits

Test of a wide range of package types and sizes, up to 90L. Perform leak, creep and burst in one test. Rapid test results (1-500 sec.). Improved data capture with barcode scanner + label printer options. Simple export of data via USB. User-friendly interface loaded with features and instant analyses. Many accessories and set-up options.

IQ/OQ documentation.

Multilingual graphic user interface. Optional creep, creep to fail, bubble and multi test capabilities. No trace gas needed. NEW needle-in-needle test head and hand-held needle option. Improved measurement algorithm compliant with Standards: ASTM F1140, ASTM F2054, ASTM F2095, ASTM F2096, ISO 11607, 21CFR Part 11.









Touch screen with GUI for user-friendly operation. Vacuum generation with vacuum pump or compressed air. Individual user logins. Store test parameters for repeatability Data capture, storage and export. USB port for connecting optional barcode scanner, keyboard or printer. Multilingual user interface. Compliant with ASTM D3078. IQ/OQ validation documents available.

#### Benerits

High precision vacuum regulation. No adjustments required for different package sizes or types. Clear and concise on-screen test results. One-touch documentation print-out with optional external printer. Easy installation and operation. Automatically capture and store data. Test package integrity with blue dye or bubble test.

Oxipack Stationary Leak Tester 105 L is the solution for testing a wide range of packaging.

Through the use of two rubber membranes it is possible to create a deep vacuum in the test chamber without damaging the packaging, while creating a very small measuring space around the packaging. Without changing the settings, our standard solution allows us to detect micro and large leaks. At the same time identical and different packaging can be tested together.

The SLT 105 L measures according to the non-destructive detection of leaks in packages by vacuum decay method (ASTM F2338).

### Specifications

Rubber. Air supply: 5,5 - 8 bar.

#### Mode

SLT XS: 475 x 4 SLT M: 475 x 55 SLT 105 L: 630 SLT XXXL: 1014



Non-destructive. Accurate. Easy to operate.

Direct result. Robust design.



Oxipock

Oxipack SLT 105 L is the solution for testing a wide range of packaging. Measures according to the non-destructive detection of leaks in packages by vacuum decay method (ASTM F2338)

Dimensions and Weight: 630 x 705 x 333mm (Ixwxh) 40KG. Materials: Stainless steel, Anodized aluminium, Polycarbonate,

- Power supply: 100 230V 50/60HZ.
- Compliance and IP rating: CE IP20.
- Size measuring chamber: 350 x 500 x 116mm (Ixwxh).
- Leak detection method: ASTM F2338.
- Minimum leakage: > 0,9 cm3/min.
- Maximum testing capacity: 2P/M.
- Connections: USB/Ethernet export 24VDC logic (free programmable).
- Packaging type and size: MAP up to 350x500x116mm (lxwxh).
- Options: IOT Data, Barcode scanner, Printer, Line numbers.

425 x 333mm (Ixwxh) 22KG 55 x 334mm (Ixwxh) 30KG 9 x 705 x 333mm (Ixwxh) 40KG 4 x 1407 x 1165 (Ixwxh) 125KG	
ipack leak detection	

#### Specifications

Models: SST-3XS (300mm travel) SST-3XS Extended (500mm travel). Drive Mechanism: DC synchronous motor and gearbox with ball screw and cross-head. Speed Control: 1mm/min to 1000mm/min +/- 0.5%. Speed Feedback: Via in line encoder. Touch Panel Screen: LCD, 256 Colour, QVGA, 320 x 240 pixels, 14.48cm diagonal viewing Touch screen, analogue resistive (gonze) with serial controller Processor Geode SC2200 266 MHz MMX compatible. 2 mbyte, on board flash memory for firmware 64 MB Dram main memory. Load Range: Selectable load cell 0-5Kg (0-50N) +/- 0.25% 0-10Kg(0-100N)+/-0.25% (Standard) 0-25Kg (0-250N) +/- 0.25% 0 - 50Kg (0 - 500N) +/- 0.25% Standard Grips: Light duty side entry vice grips. Travel: 300mm or 550mm effective travel. Output: RS 232. Environment: 5-50°C ambient operating temperature, RH 75% max (non-condensing). Power: 80-240V AC single phase 50/60Hz 500W max.

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### SST-BXS

The SST-3XS measures tensile and compression forces such as seal strength of heat seals in plastic films. Tests are performed to international standards ASTM and ISO

125%

Touch Screen Precision Seal Strength /Tensile / Compression Tester for determining mechanical properties of packaging materials including plastics, paper and board.

Producing consistent and repeatable packaging for your product not only ensures minimal handling damage but is vital in delivering a consistent brand to your customers. Precise measurement of the mechanical properties of materials and final packages is one way to ensure consistency and reduce material costs.

Accuracy and versatility in testing is vital, and the SST-3XS provides the technology and range of options to deliver for your specific needs. An intelligent controller and touch screen user interface stores multiple settings for later recall and controls settings to ensure calibrated accuracy to international testing standards.

#### Standard

0-10Kg (0-100N) load cell. Side and top entry vice grips. 1000g check weight.

#### Options

PC data acquisition software. Grips as required (discuss with sales). Friction test attachment to ASTM or BS. Roller for adhesive tape and label adhesion (90 degree peel). Flat plate for adhesive tape and label adhesion (180 degree peel).



#### Specifications

Force Capacity: 1KN.	
Accuracy: Better than +/- 0.5% of reading down to	
1/1000th of load cell capacity.	
Included Load Cell: 1000N (others available).	
Included Fixtures: PBA-T541 fixture with a set of	
5 test blocks 1 inch or 25 mm square (other sizes	
available).	
Cross-head travel: 420/670mm.	
Position Control Resolution: 0.0001mm	
Throat depth (force axis to column): 81	
Minimum Speed: 0.001mm/min.	
Maximum Speed: 1000mm/min.	
Speed Accuracy: +/- 0.1% under stable	
conditions.	
Data Acquisition Rate (at PC): 500 Hz.	
PC Connection: USB.	
Machine Configuration: Single-column, bench	
mounted.	
Frame Stiffness: 5KN/mm.	
Weight: 24/26 kg.	
Operating Temperature: -10 to +40 °C	
Operating Humidity: +10 to +90%	
non-condensing.	
Electrical Supply: 230 V, 1 ph 50/60 Hz	
(115 V option available).	
Power: 0.2KW.	



## SST-1000

SST - 1000's universal design, which includes complete computer control and a precise AC servo drive system, allows it to be readily converted for different test types (tensile, friction, flexural, etc.) through a vast selection of grips and fixtures.

- Accuracy greater than +/-0.5% down to 1/1000th of the load cell capacity is achieved with high-resolution load cells.
- Automatic detection of load cells and extensometers, including on-device storage calibration parameters.
- Software calibration check capability for quick machine accuracy verification; load cells can withstand an overload of 800% without being damaged.
- Pre-loaded self-cleaning ball screws with high efficiency for rapid, silent testing; end bearings are sealed for life and greased cross-head guiding system for perfect alignment and smooth working.
- Precision cross-head control is provided via a digital AC servo drive and a brushless servo motor, facilitating maintenance-free
- operation and positional control at 20,000 pulses per revolution.
- Systems for high-speed data collection with up to four
- simultaneous channels, expansion channel for additional devices like extensometers, micrometres, callipers, balances and so on.
- Loading frames with high rigidity, robust specialized steel cross-heads and sturdy extruded support columns with T-slots for accessory attachment.
- Overload, over-travel and impact protection are all available.
- Telescopic covers provide extra dust and testing debris,
- protection for ball screws.

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- Design with a small footprint saves bench space,
- A wide selection of grips and fixtures for tension, compression, flexible, shear, peel and product testing.

In The Dedicated Z-Direction Tester Universal Testing Machine for evaluating internal bond strength of paper and board in accordance with TAPPI T541 or ISO 15754.

The machine's universal design, which includes complete computer control and a precise AC servo drive system, allows it to be readily converted for different test types (tensile, friction, flexural, etc.) through a vast selection of grips and fixtures.





BLT-P400 420x320x300 (lxhxw) BLT-P500 520x420x300 (lxhxw) BLT-P600 620x420x400 (lxhxw)

ASTM F2096 - Bubble Leak Tank to test the integrity of sealed packs using a positive pressure via a needle/tube inserted in a pack. Includes water tank and bench mounted stand, precision pressure regulator and dial gauge, isolation valve, and water fill/drain connector. Requires clean, dry compressed air, typically 6-8 bar. Upgrade to digital pressure controller (Lippke 5000) available.

#### Benefits:

Leak / seal integrity test to pre-set pressures. Burst testing to determine seal strength. No trace gas in pack needed, no mains electric. Semi portable.

Simple and fast for quality control.

Drain / fill valve, convenient for regular change of water.



BLT SERIES

The BLT bubble leak tester uses a regulated pressure to 850 mbar to test the integrity of sealed packs. Convenient, easy to use and quick to test single or multiple packs.

- BLT-V400 420x320x300 (lxhxw) BLT-V500 520x420x300 (lxhxw) BLT-V600 620x420x400 (lxhxw)
- Bubble Leak Tester to test the integrity of sealed packs using compressed air through a venturi valve producing vacuum pressure from -100 to -850 mbar. Includes water tank and bench mounted stand, venturi vacuum generator, precision pressure regulator and gauge, isolation
- valve, and water drain connector. Requires clean, dry compressed air, typically 6-8 bar.

# CUSTOM HEAT SEALERS

Because we build our Heat sealers in house, we can offer our clients the option to customise their Heat sealers and equipment when they chose to buy from MEDeSEAL, making your machine better suited to your specific needs.



**Customised HSP-SERIES Pot Sealer** 



Fully customised TS1 Tray Sealer



Customised HSX - 800 Heat Sealer, integrated with a Oxipack Leak tester.



## 

We can supply a variety of different accessories to compliment the machines you use. From sample cutters to drying ovens, we've got you covered. If there's something you're looking for that's not here, just ask your sales rep to source it for you.



(28)

DML3032 Digital Thickness Gauge



DML3701P6 Bench Thickness Gauge



NE9 Series Drying Ovens









Sample cutting templates



Strip Cutter for HT-2PC



FSC-2 Freehand Strip Cutter



TMI 22-34 Twin Blade Cutter

**PGW-M Precision Balances** 

# SERVICE ASSISTANCE

### After Care And Support

With a wealth of knowledge and application expertise, our service team are here to assist you with any of your servicing needs.



IQ/OQ execution on-site



Installation & commissioning on-site





Factory acceptance testing



Full machine calibration with calibration certificate traceable to national standards





Ongoing annual service and maintenance

Operator training



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